

Special presentations / formats

- LIGNA.Campus (hall 11)
 - German Timber Construction Award (hall 11)
 - TischlerSchreiner Deutschland (hall 12)
 - International Associations (hall 17)
 - LIGNA.FutureSquare powered by VDMA (hall 12)
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- LIGNA.Recruiting (hall 12)
At LIGNA.Recruiting LIGNA acts as a matchmaker: young professionals and skilled specialists meet potential employers. A digital job wall allows junior staff and experts looking for a new challenge to find out about companies' job offers. They can also talk directly to the potential HR recruiter over a drink at the bar or make an appointment on site at the Recruiting space.
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- LIGNA.Stage (hall 12)
The 5-day forum program on the LIGNA.Stage is made up of solution- and user-oriented presentations along the LIGNA focus topics as well as important market and trend developments. The Stage is where the topics that move the industry are discussed. Presentations and panel discussions will also be streamed live via the LIGNA website and be simultaneously translated. Interested parties can afterwards access the recordings on demand at any time.
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- The topics of the LIGNA.Stage:**
- Prefab Building Processes
 - Woodworking Transformation
 - Green Material Processing
 - Recruiting / HR
 - Circular Economy / Sustainability



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LIGNA.23

Visitor Information

15–19 May 2023
Hannover • Germany
ligna.de/en



Making more out of wood

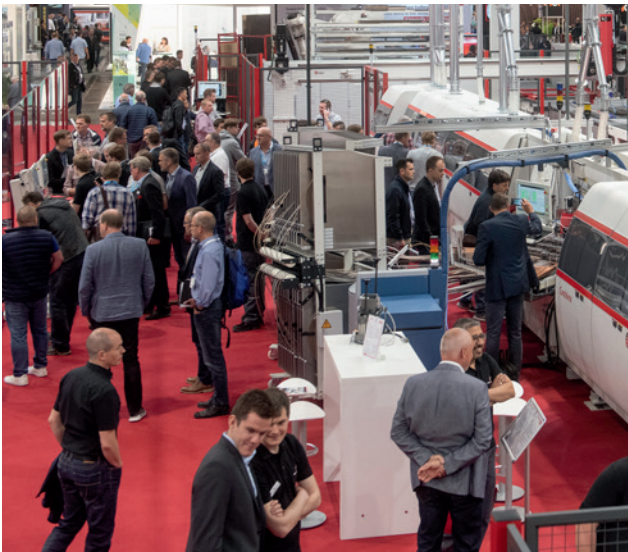
LIGNA

It's LIGNA again!

After four years, the **global woodworking community** will finally meet again in Hannover for the **world's leading trade fair for woodworking and wood processing**. In ten halls and on the open-air site, the market leaders and experts from seven exhibition areas will present themselves along the entire value chain of the primary and secondary industry. Innovations from industry, trade and forestry technology are presented and products and solutions are demonstrated live and in action.

LIGNA brings together what belongs together!

The clear thematic division of the halls makes it easy for you to find your way around, and the positioning of the exhibition areas and focus topics reflects the development and trends of the industry and is reflected both in the stand presentations of our exhibitors and in our special formats such as the LIGNA.Stage. Regardless of the size of your business, at LIGNA you will find the solution you need to make your company and business model fit for the future and scale your operation.



Focus Topics

Woodworking Transformation

Current and future developments in digitization and the consequences for the entire industry – from carpenters/joiners to industry, from products and individual solutions to the overall process and business model.

Prefab Building Processes

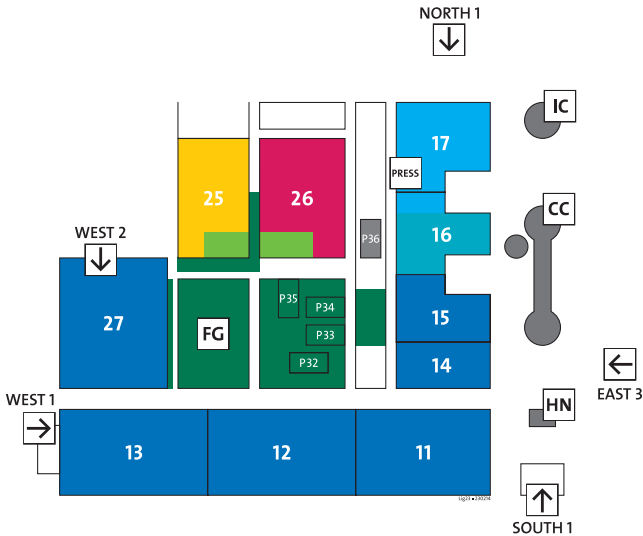
The increase in the importance of wood in construction – both for solid wood buildings and for hybrid wooden structures – is leading to new requirements for efficiency and prefabrication.

Green Material Processing

The forestry and wood sector is an integral part of the circular bioeconomy. The wood-based bioeconomy is considered an innovative driver of technologies and is therefore highly relevant and forward-oriented for process technologies and wood processing products.



Exhibition Areas



Tools and Machinery for Custom and Mass Production
(Halls 11–15, 27)

Wood Based Panel Production
(Hall 26)

Machinery for Forestry, Roundwood and Sawntimber Production (Open-air site, P 32–35)

Surface Technology
(Halls 16, 17)

Sawmill Technology
(Hall 25)

Energy from Wood
(Halls 25, 26, Open-air site)

Machine Components and Automation Technology
(Hall 16)

- Entrance
- Convention Center
- Open-air site
- Information Center
- Press Center
- House of Nations

Services

Business Delegations

Do you want to prepare a purchase decision with maximum efficiency? Benefit from our service. We offer to you:

- Exclusive, individual guided tours according to your areas of interest
- Appointment service with exhibitors
- Official reception & welcome by Deutsche Messe
- Networking with other international delegations on request

Hybrid Guided Tours

On our guided tours (also available via streaming), learn more about innovations and selected technologies on the topics:

- Woodworking Transformation
- Prefab Building Processes
- Smart Surface Treatment

Registration and further information:

www.ligna.de/en/guidedtours

Exhibitor and Product Search

Conveniently plan your trade show visit in advance.

The exhibitor and product search offers you up-to-date information at any given time:

www.ligna.de/exhibitors-products

LIGNA App

Your mobile tool for an efficient trade fair visit with full access to the exhibitor and product directory as well as LIGNA.Stage program: The official LIGNA app will be available free of charge at the end of April in the App Store and the Play Store.

LIGNA Newsletter

The LIGNA Newsletter keeps you up to date before, during and after the show. We will inform you regularly about all the latest innovations:

www.ligna.de/en/newsletter

myLIGNA

After registering free of charge on the website of LIGNA, you will receive access to exclusive online services for your personal trade show planning.

Tickets

Opening Hours

Monday, May 15 until Friday, May 19, 2023

Daily from 9.00 am until 6.00 pm

Tickets und Preise

Day Ticket		39,00 €
Reduced Day Ticket ¹		15,00 €
Full Event Ticket		56,00 €
Full Event Ticket incl. Guided Tour	Only in advance sale via Ticket-Shop	76,00 €
Ticket Guided Tour Only (excl. Day Ticket)	Only in advance sale via Ticket-Shop	20,00 €

¹ The reduced day ticket is valid for students, apprentices, the voluntary military service and federal voluntary service. It can only be purchased at the ticket office on site upon presentation of a photo ID.
On all fair days, people with disabilities can obtain a reduced-price day ticket at the ticket office on site upon presentation of respective disability ID. One accompanying person receives free admission.

Please note that the admission ticket is not a ticket for public transport.

Advance ticket sales and arrival

- Internet-Service:
www.ligna.de/en/tickets
- All information regarding your trip to LIGNA:
www.ligna.de/en/for-visitors/

